Metal Hardness Tester RHL70



- High-contrast color display (320×240 TFT) with adjustable backlight
- Expanded hardness scales for D probe: HRA,
 HB for steel, hammered steel and tool steel,
 HV for cast aluminum alloy
- New user-defined material functions for users testing special materials
- Upper-lower limit setting
- User calibration
- Can attach a wristlet or a lanyard to the shell

Features:

Measuring accuracy ± 6 HLD of reading at HLD=760

Repeatability 6 HLD of reading at HLD=760

Measuring range 170-960 HLD (20.0-68.0 HRC)

Impact direction $0^{\circ}, \pm 45^{\circ}, \pm 90^{\circ}$

Hardness measurement value HL, HRC, HRB, HRA, HB, HV, HS, UTS $(\sigma)^*$ for steel

Onboard memory 600 data

Optional impact device D, DC, DL, D+15, C, G

Power supply 3.7 V Lithium Ion battery

Charging time 2-3.5 hours

Continuous working hours Approx. 200 hours (without backlight)

Communication interface USB

Operating temperature 14 °F-104 °F (-10 °C to 40 °C)

Dimensions 6"×3.2"×1.4" (154×82×35 mm)

Weight 10 oz (with probe D)

Backlight

^{*} Tensile strength is converted from hardness value.

Features of External Impact Devices:



On left (from left to right):
DC probe, C probe, D probe,
& D+15 probe (with oval ring
instead of round ring).

On right (from left to right):
DL probe & G probe

D probe is for standard use.

DC probe is short and is convenient in small space.

DL type is used in confined surfaces such as gear wheels.

D+15 type is for measuring in grooves or recessed surfaces, or welded corners.

C type is used on surface-hardened, coated, thin-walled or impact sensitive components.

G type is used on heavy and rough cast and forged work pieces.

Specifications of impact devices:

Model	D/DC/DL	D+15	С	G			
Impact energy	11 Nmm	11 Nmm	2.7 Nmm	90 Nmm			
Mass of the impact body	5.5 / 5.5 / 7.3 g	7.8 g	3.0 g	20 g			
Probe diameter	20/20/5 mm	20 mm	20 mm	30 mm			
Probe length	147 / 86 / 202 mm	162 mm	141 mm	254 mm			
Probe weight	75/50/87 g	80 g	75 g	250 g			
Max. hardness of sample	940/940/950 HV	940 HV	1000 HV	650 HB			
Preparation of surface							
Average roughness Ra	1.6 µm	1.6 µm	0.4 μm	6.3 µm			
Min. weight of sample							
Of compact shape	5 kg	5 kg	1.5 kg	15 kg			
On solid support	2 kg	2 kg	0.5 kg	5 kg			
Coupled on plate	50 g	50 g	20 g	500 g			
Min. thickness of sample							
Coupled	5 mm	5 mm	1 mm	10 mm			
Min. thickness of layers	0.8 mm	0.8 mm	0.2 mm	1.2 mm			
Material of test tip	Tungsten carbide						

Measuring range of impact devices:

	Scale	Impact devices					
Sample material		D/DC	D+15	С	G	DL	
		LD:170-960	LD+15:300-900	LC:350-950	LG300-750	LDL:560-950	
Steel and cast steel	HRC	17.9-68.5	19.3-67.9	20.0-69.5		20.6-68.2	
	HRB	59.6-99.6			47.7-99.9	37.0-99.9	
	HRA	59.1-85.8					
	НВ	127-651	80-638	80-683	90-646	81-646	
	HV	83-976	80-937	80-996		80-950	
	HS	32.2-99.5	33.3-99.3	31.8-102.1		30.6-96.8	
Hammered steel	HB	143-650					
Cold work tool steel	HRC	20.4-67.1	19.8-68.2	20.7-68.2			
	HRA	60.7-92.6					
	HB	232-625					
	HV	80-898	80-935	100-941			
Stainless steel	HRB	46.5-101.7					
	HB	85-655					
	HV	85-802					
Gray cast iron	HB	93-334			92-326		
Nodular cast iron	HB	131-387			127-364		
Cast aluminum alloys	HB	19-164		23-210	32-168		
	HV	83.2-648.2					
	HRB	23.8-84.6		22.7-85.0	23.8-85.5		
Brass	НВ	40-173					
	HRB	13.5-95.3					
Bronze	НВ	60-290					
Copper	НВ	45-315					

Standard accessories Optional accessories

Main unit Mini printer

Impact device D Special support rings

Standard test block NIST calibration certificate for test block

Large support ring Optional impact devices (probes)

Small support ring

Cleaning brush

Charger with USB cable

NIST calibration certificate

Instruction manual

Carrying case



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